

Notice of Allowability	Application No.	Applicant(s)
	10/710,143	DESHMUKH ET AL. Art Unit
	Examiner John C. Hong	3726

-- *The MAILING DATE of this communication appears on the cover sheet with the correspondence address--*

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to Amendment filed 5/15/06.
2. The allowed claim(s) is/are 1-20.
3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some* c) None of the:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

* Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date _____.
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

1. Notice of References Cited (PTO-892)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)
3. Information Disclosure Statements (PTO-1449 or PTO/SB/08),
Paper No./Mail Date 9/23/04
4. Examiner's Comment Regarding Requirement for Deposit
of Biological Material
5. Notice of Informal Patent Application (PTO-152)
6. Interview Summary (PTO-413),
Paper No./Mail Date _____.
7. Examiner's Amendment/Comment
8. Examiner's Statement of Reasons for Allowance
9. Other _____.

REASONS FOR ALLOWANCE

1. The following is an examiner's statement of reasons for allowance:

The prior art fails to teach A method for producing a two-piece face component for assembly with an aft-body of a golf club head, the face component having an interior surface as well as an exterior surface, the method comprising : Regarding Claim(s) 1, : forming a strike face insert separate from the cast face inserting the striking face insert into the opening of the cast face cup simultaneously forming the face cup to the dimension complementary to the aft-body, and securing the striking face insert in the opening of the cast face cup to form an assembled face component, wherein the return portion of the assembled face component includes a thin walled flange with a thickness of no more than 0.060 inch; Regarding Claim(s) 17, forming an opening in the front face of the face cup; forming a striking face the striking face insert separate from the face cup, insert being composed of a titanium alloy material ; inserting the striking face insert into the opening of the cast face cup while simultaneously forming the face cup to a dimension complementary to the aft-body, machining the exterior such that the striking the face cup are flush, welding the striking face insert to the face cup, the welding occurring on the interior surface of the face surface of the face component face insert and the front face of component to form an assembled face component; and securing the assembled face component to the aft-body, wherein the return portion of the assembled face component includes a thin walled flange having a thickness of no more than 0.050 inch; and Regarding Claim(s) 19, forming an opening in the front face of the face cup;

forging a striking face insert from a titanium alloy material; swaging the forged striking face insert into the opening of the cast face cup while simultaneously forming the face cup to a dimension complementary the aft-body, to machining the exterior surface of the face component such that the striking face insert and the front face of the face cup are flush, welding the forged striking face the welding occurring on the component to form an assembled face insert to the face cup, interior surface of the face component, and securing the assembled wherein the face component to the aft-body, return portion of the assembled face component includes a thin walled flange having a thickness of no more than 0.050 inch in combination with the other elements of the claimed invention.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John C. Hong whose telephone number is 571-272-4529. The examiner can normally be reached on M-F(07:00-16:30)First Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Bryant can be reached on 571-272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.



John C. Hong
Primary Examiner
Art Unit 3726

jh
May 26, 2006